

Date: Monday, 05/01/2009 7:57:57 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 44357		
Estimate Number	: 12289		
P.O. Number	:	Part Number	: AS3509227
This Issue	: 05/01/2009 S.O. No. :	Drawing Number	: AS3509227 REV
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: 1
Previous Run	: 24760	Material	:
Written By	:	Due Date	: 12/01/2009 Qty: 10 Um: Each
Checked & Approved By	: <u>JLD 09.01.05</u>		
Comment	: Est Rev: A New Issue 06-02-15 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M4130NR0750	4130 steel RD bar .750"
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Comment: Qty.: 0.0441 f(s)/Unit Total: 0.4410 f(s)

4130 steel rod .750"

(M4130R0750)

Batch: M108135

LP 09/02/03

2.0	LATHE CONV DOOSAN	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE

1-Turn as per Dwg AS350-92-27

2-Deburr

LP 02/02/09

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

LP 02/02/09 (10)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.F. 02/02/09 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 52288

LP 02/02/09 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 05/01/2009 7:57:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44357

Part Number: AS3509227

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-02-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ART AEROSPACE LTD		Work Order:	44357
Description:		Part Number:	A53509227
Spec Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: <i>[Signature]</i>	Audited by: <i>JF</i>	Prototype Approval:	N/A
Date: <i>02/02/09</i>	Date: <i>09/02/03</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/JLM	

NOTICE

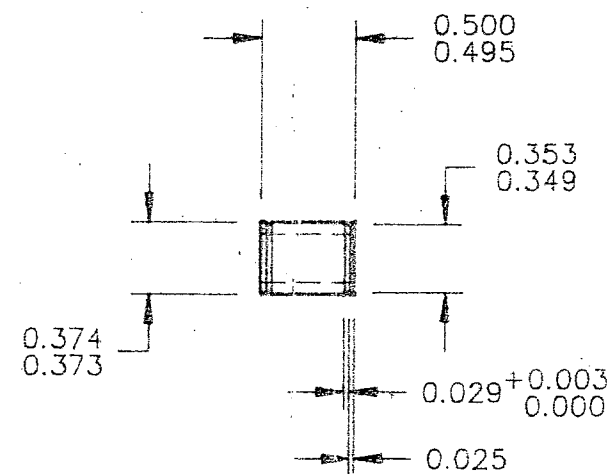
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PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-27	27	BUSHING	4130 COND. N. RND. TUBE	MIL-T-6736	3/8" O.D. X 0.063 W X 1/2" LG.

NOTES

- BUSHING IS SYMMETRICAL ABOUT MID-POINT.
O-RING GROOVE REQUIRED ON BOTH ENDS.



(27) BUSHING



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES
X.XXX ±0.010 71/2°
X.XX ±0.03
X.X ±0.1

APPROVALS		DATE	AERO DESIGN LTD. 1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G2 EAGLE COPTERS LTD. 888 McTAVISH RD. N.E. CALGARY, ALBERTA T2E 7G2 AS350 & AS355 CARGO BASKET BUSHING	
DRAWN: E. BURGOIN		26 NOV 92		
CHECKED:				
STRESS:				
FLIGHT TEST:				
SCALE 1:1				
SHEET 1 OF 1				
SIZE B	DWG. NO. AS350-9227	REV. 1		

W/O 44357

2475

